

OK 83.28



Basic coated electrode recommended for recovery of railway material, brake shoes, rails, needles and intersections, wheel floor and friezes, rolling stock of machines, rollers, guide wheels, pins, links; worn parts in low alloy or cast steels, shafts, cylinders, forge stools, large gears, etc.

Classificações	DIN 8555 : E 1-UM-350
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Corrente de Soldagem	DC+, AC
Tipo da Liga	Martensitic steel
Tipo de Revestimento	Basic

Deposição

Diâmetro	Corrente	Tensão
3.2 x 350.0 mm	110-140 A	21 V
4.0 x 450.0 mm	150-190 A	23 V
5.0 x 450.0 mm	190-260 A	-
6.0 x 450.0 mm	230-320 A	24 V